

Kitemark™ Certificate

This is to certify that:

Hepworth PME (Qatar) WLL
Light Industries Area
PO Box 50207
Mesaieed
Qatar

Holds Certificate Number:

KM 522747

In respect of:

BS 4514 : 2001

Unplasticized PVC soil and ventilating pipes of 82.4mm minimum mean outside diameter, and fittings and accessories of 82.4mm and of other sizes.

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Shahm Barhom, Group Product Certification Director

First Issued: 2009-06-17

Latest Issue: 2022-09-14

Effective Date: 2022-09-14

Expiry Date: 2025-04-23



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BS 4514: 2001 – Unplasticized PVC Soil and Ventilating pipes of 82.4mm minimum mean outside diameter, fittings and accessories of 82.4mm and of other sizes.

The scope of this Certificate covers the following products:

Pipes

Pipe Diameter	Description
82mm	UPVC Plain Ended Pipe
82mm	UPVC Solvent Socketed Pipe
82mm	UPVC Ring Seal Socketed Pipe

Fittings

Description	Size (dn)	Product code
Access Plug (PVC)	82mm	S84/3
Access Cap (PVC)	82mm	
Double / Repair Socket (PVC)	82mm G x G	S1/3B
Double / Repair Socket (PVC)	82mm H x H	S1/3F
Elbow (PVC)	82mm x 45° G x S	S15/3A
Elbow (PVC)	82mm x 45° H x S	S15/3E
Elbow (PVC)	82mm x 87.5° Swept G x S	S12/3A
Elbow (PVC)	82mm x 87.5° Swept H x S	S12/3E
Reducer (PVC)	82mm x 55mm (2") G x S	S94/3x2A
Reducer (PVC)	82mm x 55mm (2") H x S	S94/3x2E

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

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Fittings (continued)

Description	Size (dn)	Product code
Branch (PVC)	82mm x 82mm x 45° G x G x S	S27/3D
Branch (PVC)	82mm x 82mm x 45° G x G x G	S27/3C
Branch (PVC)	82mm x 82mm x 45° H x H x S	S27/3K
Branch (PVC)	82mm x 82mm x 45° H x H x H	S27/3H
Branch (PVC)	82mm x 82mm x 87,5° G x G x S	S24/3D
Branch (PVC)	82mm x 82mm x 87,5° H x H x S	S24/3K

Legend	Description
G	Ring Socket
H	Solvent Socket
S	Spigot (Plain End)

Notes:

All solvent cement sockets have been assessed as Tapered.

The Fittings have not been assessed against *Clause 3.2 Weather resistance*.

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